

TECHNICAL DATA SHEET

DOLPHIN 30-36 DUCT CANVAS COATING

Revision Date: 12th Nov 2019

Revision No: 01

Number of Pages: 2

PRODUCT DESCRIPTION

Dolphin 30-36 Duct Canvas Coating is a single-component Duct Canvas Coating with high strength, flexible adhesive, and sealant which forms a durable seal against air/water leakage. Due to its excellent water and UV abrasion-resistance, it can be used in an indoor and outdoor thermal insulation system.

TECHNICAL PROPERTIES



Properties	Test Method	Specifications
Color	Lab Test	Visually White
Appearance	Lab Test	Visually Smooth Paste
Drying Time	ASTM D 1640	3-4 Hours
Bonding Time @25°C, 50% RH	Lab Test	45 Min
Density	ASTM D 1475	1.65 + 0.1 g/cm ³
Viscosity @25°C, S6, rpm-20	ASTM D 2196	15000±5000 cPs
Solid Content	ASTM D 1644	65 + 5 %
Service Temp.	Lab Test	Up to 234°F (112°C)
Full Cure Time	Lab Test	24 Hours
Shelf Life	Lab Test	12 Months
Coverage (at 150 to 210 dry film thickness)	Lab Test	3-4 m ² /Kg
VOC Content	ASTM D 2369	<0.01 g/L

Note:

*Curing time (Skin Over Time & Tack Free Time) may vary depending on climatic condition during application.

(Information on this data sheet is subject to change without prior notice and should not be used for writing specifications)

TYPICAL USES

- Protective indoor lag coating
- Finishing the insulation materials in combination with reinforcing fabric (e.g., canvas cloth on air conditioning ducts)
- Coating the cold-water pipes
- Coating on Polystyrene or Polyurethane foam
- Coating to the joints or edges of fibrous duct liner insulations to seal and prevent air leakage

KEY FEATURES

- Super Adhesion and High strength
- Non-Toxic & Non- Flammable
- UV resistance
- Chemical Resistance
- Anti-Bacterial
- Ideal for hot & humid climatic conditions
- High-Temperature Resistance
- Coating is washable with mild soap
- Easy to apply

Preparation

Application surface should be dry and dust, rust, and grease-free. Apply a tack coat of **Dolphin 30-36 Duct Canvas Coating** at 3 to 3.5 m²/litre. After applying tack coat immediately embed the selected lagging fabric smoothly into



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	the wet coating. Apply two finishing coat of Dolphin 30-36 Duct Canvas Coating at 4 to 5 m ² /litre. It is recommended to ensure that each coat of Dolphin 30-36 Duct Canvas Coating completely cured before the next coat is applied. The dry film thickness will vary with fabric to fabric.
Packaging	Dolphin 30-36 Duct Canvas Coating is available in 25 kg airtight plastic pail and 4 kg plastic bucket.
Storage and shelf life	Store under cover, protect from direct sunlight and high temperature (>35°C). Shelf life is up to 12 months in unopened container when stored as directed. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.
Health and safety	As with all chemicals, caution should always be exercised. Protective clothing such as gloves and goggles should be worn. Inhalation of vapor or mist should be avoided. If inhaled symptoms include coughing, wheezing, laryngitis, and shortness of breath, headache, nausea, and vomiting. Immediately shift victim to fresh air, and, if needed immediately start artificial respiration. Give oxygen if breathing is labored. Get emergency medical help. In case of eye contact, flush eyes with water for 15 minutes and call for medical help. Ingestion causes nausea, vomiting, and loss of consciousness. If accidentally swallowed do not induce vomiting rather call for medical help immediately. For skin contact, flush with water or soap and water until all traces have been removed. Seek medical attention if required.

KEEP OUT OF REACH OF CHILDREN • KEEP CONTAINER TIGHTLY CLOSED • FOR INDUSTRIAL & PROFESSIONAL USE

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