

# TECHNICAL DATA SHEET

## ACRYSEAL ACRYLIC SEALANT

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## PRODUCT DESCRIPTION

**Acryseal Acrylic Sealant** is a single component, high-performance sealant. The product is almost odour free and is non-corrosive towards galvanized metals. After application, it forms a tough rubber seal which prevents air and moisture from passing through cracks and joints. Cost-effective and ideal for indoor and outdoor applications.

## TECHNICAL PROPERTIES

### ACRYSEAL ACRYLIC SEALANT

Properties	Test Method	Specifications
Chemical Base		1-C Acrylic
Cure Mechanism		Air Drying
As Supplied @ 25°C, 50% RH		
Color		White, Grey
Consistency		Homogeneous paste
Density	ASTM D 1475	1.75 ± 0.02 g/ml
Flow Properties	ASTM C 639	0 (non-sag) mm
Tack Free Time	ASTM C 679	Approx. 5-10 minutes
As Cured – 7 Days @ 25°C, 50% RH		
Hardness (Shore A)	ASTM D 2240	55-70 Points
Full Cure Time	Lab Test	2-3 Weeks
Service Temp.		+5 to +85 °C
Application Temp.		10 – 45 °C

(Information on this data sheet is subject to change without prior notice and should not be used for writing specifications)  
 (Curing time (Skin Over Time & Tack Free Time) may vary depending on climatic condition during application)

## TYPICAL USES

- To fill the joints in the building industry between wood, metals, window frames, concrete, and brickwork
- Joints between stairs and walls, concrete and ceiling elements, wall and ceiling skirting boards, windows sills, and aerated concrete for interior applications

## KEY FEATURES

- Paintable
- Non-Cracking
- DIY (Do it Yourself)

<b>Colors</b>	<b>Acryseal Acrylic Sealant</b> is available in White and Grey color. *Special color orders may require lead time and minimum order quantities.
<b>Packaging</b>	<b>Acryseal Acrylic Sealant</b> is available in standard caulking cartridges, buckets, and drums.
<b>Surface preparation</b>	The substrate areas that will be in contact with sealant must be clean, dry, and free of all loose materials, dust, dirt, rust, oil, and other contaminants. Non - porous substrates should be cleaned with a solvent and a clean, lint - free, cotton cloth. Wipe dry immediately with clean cloth before the solvent evaporates from the surface.



WORLD-CLASS  
CHEMICALS

<b>Tooling and finishing</b>	<b>Acryseal Acrylic Sealant</b> should only be used where slight joint movement is anticipated. For extremely deep joints, use foam joint filler. Tool sealant after application and before tack-free skin formation. Tooling of sealant should be done in one continuous stroke. Use masking tape adjacent to joint to obtain a cleaner joint. Remove masking tape immediately after tooling.																			
<b>Coverage consumption</b>	<table border="1"> <thead> <tr> <th colspan="2">Triangle Joints</th> </tr> <tr> <th>Joint Dimensions</th> <th>280ml Cartridge</th> </tr> </thead> <tbody> <tr> <td>5x5mm</td> <td>22.4m</td> </tr> <tr> <td>5x10mm</td> <td>11.2m</td> </tr> </tbody> </table>		Triangle Joints		Joint Dimensions	280ml Cartridge	5x5mm	22.4m	5x10mm	11.2m	<table border="1"> <thead> <tr> <th colspan="2">Quadrangle Joint</th> </tr> <tr> <th>Joint Dimensions</th> <th>280ml Cartridge</th> </tr> </thead> <tbody> <tr> <td>5x5mm</td> <td>11.2m</td> </tr> <tr> <td>5x10mm</td> <td>5.6m</td> </tr> </tbody> </table>		Quadrangle Joint		Joint Dimensions	280ml Cartridge	5x5mm	11.2m	5x10mm	5.6m
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<b>Cleanup and removal</b>	Excess caulk should be cleaned off tools and non-porous surfaces while it is in the uncured state using a wet cloth. Cured sealant can only be removed mechanically.																			
<b>Paint ability</b>	A minimum of 2 hours dry time is required before painting with latex or oil- based paint. Allow extra dry time during periods of high humidity.																			
<b>Storage and shelf life</b>	When stored in original unopened container at or below 77°F (25°C) in dry warehouse conditions, <b>Acryseal Acrylic Sealant</b> has a shelf life of 24 months from manufacturing date. Containers should always be kept sealed when not in use.																			
<b>Handling precautions</b>	Use in well-ventilated area. Direct contact of uncured sealant may irritate eyes and skin. Over exposure to vapor may irritate eyes, nose, and throat. Do not handle contact lenses with sealant on hands. In case of eye contact, flush eyes with water for 15 minutes. Obtain medical attention. In case of skin contact, remove from skin and flush with water.																			

KEEP OUT OF REACH OF CHILDREN • KEEP CONTAINER TIGHTLY CLOSED • FOR INDUSTRIAL & POFESSIONAL USE

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