



HI STICK RTV GASKET MAKER

HI STICK RTV Gasket Maker is a one-component, ready-to-use silicone adhesive sealant. It has a paste-like consistency and cures to form tough silicone rubber on exposure to atmospheric moisture at room temperature. It can be used for bonding and sealing, joining metals & metals and electrical insulation. **HI STICK RTV Gasket Maker** has excellent resistance to weather, ozone, UV and chemicals. It is resistant to anti-fungal and anti-bacterial growth.

TECHNICAL PROPERTIES

Properties	Test Method	Unit	Specifications
Chemical Base			1-C Silicone
Cure Mechanism			Moisture
Cure Type			Acetoxy
<i>As Supplied @ 25°C, 50% RH</i>			
Color			Clear, White, Black
Consistency			Homogeneous paste
Specific Gravity	ASTM D 1475		0.96 ± 0.02
Flow Properties	ASTM C 639	mm	0 (Non-sag)
Skin Over Time	ASTM C 679	minutes	Approx. 7
Tack Free Time	ASTM C 679	minutes	Approx. 12
Depth Cure, 24 hrs	Lab Test	mm	~ 2.0
<i>As Cured – 7 Days @ 25°C, 50% RH</i>			
Hardness (Shore A)	ASTM D 2240	Points	20 – 24
Tensile Strength	ASTM D 412	N/mm ²	≤ 1.40
Elongation	ASTM D 412	%	≤ 750
Young's Modulus	ASTM D 412	MPa	≤ 0.25
Service Temp.			-20 to +180°C

Note:

* Curing time (Skin Over Time & Tack Free Time) may vary depending on climatic condition during application.

* Information on this data sheet is subject to change without prior notice and should not be used for writing specifications.



TYPICAL USES

- Formed in place gasket
- Electrical Insulation
- Sealing, cooking and heating equipment.
- Transmission covers
- Timing Case
- Engine side cover
- Sealant for solar modules, marine freight containers.
- Water Pump mounting.

KEY FEATURES

- Non-sag, may be applied to horizontal, vertical and overhead surfaces
- Extremely durable
- Ready gunnability at low (+5°C) and high (+40°C) temperature
- Quickly becomes tack free



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COLORS	HI STICK RTV Gasket Maker is available in Clear, White, Black, Blue and Grey. RAL* colors are available upon request. *Special color orders may require lead time and minimum order quantities.
PACKAGING	HI STICK RTV Gasket Maker is available in collapsible tubes (90ml).
SURFACE PREPARATION	The substrate areas that will be in contact with sealant must be clean, dry and free of all loose materials, dust, dirt, rust, oil and other contaminants. Non-porous substrates should be cleaned with a solvent and a clean, lint-free, cotton cloth. Wipe dry immediately with another such cloth before the solvent evaporates from the surface.
TOOLING AND FINISHING	Immediately tool sealant after application and before skin formation. Tooling of sealant should be done in one continuous stroke.
CLEANUP AND REMOVAL	Uncured sealant may be removed from tools, equipment and non-porous surfaces with solvents. For porous substrates, allow the sealant to cure before removal by peeling or other mechanical means. Cured sealant can only be removed mechanically.
LIMITATIONS	Not paintable. May not be suitable to join sensitive natural stones such as marble, granite or quartz, as this may cause staining. Not be used in contact with metals such as lead, copper, brass or zinc as it may cause to corrode. Substrate compatibility test is always recommended.
STORAGE AND SHELF LIFE	When stored in original unopened container at or below 77°F (25°C) in dry warehouse conditions, HI STICK RTV Gasket Maker has a shelf life of 12 months from manufacturing date. Containers should always be kept sealed when not in use.
HANDLING PRECAUTIONS	Use in well-ventilated area. Direct contact of uncured sealant irritates eyes and may irritate skin. Over exposure to vapor may irritate eyes, nose and throat. Do not handle contact lenses with sealant on hands. In case of eye contact, flush eyes with water for 15 minutes. Obtain medical attention. In case of skin contact, remove from skin and flush with water.

KEEP OUT OF REACH OF CHILDREN • KEEP CONTAINER TIGHTLY CLOSED • FOR INDUSTRIAL & PROFESSIONAL USE

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made. AMI reserves the right to change the properties of its products without notice.

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